
Section 01 Identification

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| Product Identifier | Clearmem 2500 Clearmem 2500 Clearmem 2500-LC |
| Other Means of Identification | ATMP, CAS: 6419-19-8 |
| Product Use and Restrictions on Use | Chelant for industrial and commercial use. |
| Initial Supplier Identifier | ClearTech Industries Inc. 1500 Quebec Avenue Saskatoon, SK. Canada S7K 1V7 Phone: 800.387.7503 Fax: 888.281.8109 www.cleartech.ca |
| Prepared By | ClearTech Industries Inc. technical writer |
| 24-Hour Emergency Phone | 306.664.2522 |

Section 02 Hazard Identification

Physical Hazards

Corrosive to metals Category 1

Health Hazards

Skin corrosion / irritation Category 2

Serious eye damage / eye irritation Category 1

Signal Word

Danger

Hazard Statements

H290 May be corrosive to metals.

H315 Causes skin irritation.

H318 Causes serious eye damage.

Pictograms



Precautionary Statements

Prevention

Customer Service: 800.387.7503

www.cleartech.ca

Emergency: 306.664.2522

Revision Date: February 24, 2023

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- P234 Keep only in original packaging.
 P264 Wash affected body parts thoroughly after handling.
 P280 Wear protective gloves, eye protection, and face protection.

Response

- P303 P352 P332 IF ON SKIN (or hair): Wash with plenty of water. If skin irritation occurs: Get medical advice /
 P313 P362 P364 attention. Take off contaminated clothing and wash it before reuse.
 P305 P351 P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present
 P310 and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor.
 P390 Absorb spillage to prevent material damage.

Hazards Not Otherwise Classified

Not available

Supplemental Information

Not available

Section 03 Composition / Information on Ingredients

Hazardous Ingredients:

| Chemical name | Common name(s) | CAS number | Concentration (w/w%) |
|--|---|------------|----------------------|
| Phosphonic acid, [nitrilotris(methylene)]tris- | ATMP; Aminotri (methylenephosphonic acid) | 6419-19-8 | 48-52% |
| Phosphonic acid | Phosphonic acid | 13598-36-2 | <4.0% |

Section 04 First-Aid Measures

Description of necessary first-aid measures

- Inhalation** Get medical advice / attention if you feel unwell or are concerned. Remove source of exposure or move person to fresh air and keep comfortable for breathing. Call a POISON CENTER or doctor if you feel unwell.
- Ingestion** Rinse mouth. Get medical advice / attention if you feel unwell or are concerned.
- Skin contact** Avoid direct contact. Wear chemical protective clothing, if necessary. Take off immediately contaminated clothing, shoes and leather goods. Rinse skin with lukewarm, gently flowing water / shower for 15 to 20 minutes. 5 minutes or until product is removed. Get medical advice / attention. Wash contaminated clothing before re-use, or discard. If skin irritation occurs or if you feel unwell: Get medical advice / attention.
- Eye contact** Remove source of exposure or move person to fresh air. Rinse eyes cautiously with lukewarm, gently flowing water for several minutes, while holding the eyelids open. Remove contact lenses, if present and easy to do. Continue rinsing for 30 minutes. Take care not to rinse contaminated water into the unaffected eye or onto the face. Immediately call a POISON CENTER or doctor.

Most important symptoms and effects, both acute and delayed

- Inhalation** May cause respiratory irritation.
- Ingestion** May cause discomfort or nausea.
- Skin contact** Causes skin irritation.
- Eye contact** Causes serious eye damage.
- Further information** For further information see Section 11 Toxicological Information.

Section 05 Fire Fighting Measures

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| Suitable extinguishing media | Extinguish fire using extinguishing agents suitable for the surrounding fire. |
| Unsuitable extinguishing media | Water jets are not recommended in fires involving chemicals. |
| Specific hazards arising from the chemical | Reacts with many metals to liberate hydrogen gas that can form explosive mixtures. In the event of a fire oxides of carbon, nitrogen, and phosphorous may be released. |
| Special protective equipment for fire-fighters | Wear NIOSH-approved self-contained breathing apparatus and chemical-protective clothing. |

Section 06 Accidental Release Measures

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| Personal Precautions / Protective Equipment / Emergency Procedures | Wear appropriate personal protective equipment (See Section 08 Exposure Controls and Personal Protection). Stay upwind, ventilate area. Do not use material handling equipment with exposed metal surfaces. |
| Environmental Precautions | Prevent material from entering waterways, sewers or confined spaces. Notify local health and wildlife officials. Notify operators of nearby water intakes. |
| Methods and Materials for Containment and Cleaning Up | SMALL SPILLS: Stop or reduce leak if safe to do so. Clean up spill with non-reactive absorbent and place in suitable, covered, labeled containers. Flush area with water. Contaminated absorbent material may pose the same hazards as the spilled product. LARGE SPILLS: Contact fire and emergency services and supplier for advice. |

Section 07 Handling and Storage

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| Precautions for Safe Handling | Use proper equipment for lifting and transporting all containers. Use sensible industrial hygiene and housekeeping practices. Wash thoroughly after handling. Avoid all situations that could lead to harmful exposure. Inspect containers for damage or leaks before handling. If the original label is damaged or missing replace with a workplace label. Have suitable emergency equipment for fires, spills and leaks readily available. |
| Conditions for Safe Storage | Store in a cool, dry, well-ventilated area, away from heat sources and incompatible materials. Always store in original labeled container. Keep containers tightly closed when not in use and when empty. Empty containers may contain hazardous residues. Protect label and keep it visible. Do not transfer to metal containers. |
| Incompatibilities | Strong bases, such as potassium hydroxide, and sodium hydroxide. Strong oxidizing agents, such as hypochlorites and permanganates. |

Section 08 Exposure Controls and Personal Protection

Exposure limits

There are no known exposure limits for this product.

Engineering controls

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| Ventilation Requirements | Mechanical ventilation (dilution or local exhaust), process or personnel enclosure and control of process conditions should be provided in accordance with all fire codes and regulatory requirements. Supply sufficient replacement air to make up for air removed by exhaust systems. |
| Other | A soak hose and eyewash station or emergency shower and eyewash station should be available, tested, and be in close proximity to the product being handled in accordance with provincial regulations. |

Protective equipment

The following are recommendations only. It is the responsibility of the employer / user to conduct a hazard assessment of the process in which this product being used and determine the proper engineering controls and PPE for their process. Additional regulatory and safety information should be sought from local authorities and, if needed, a professional industrial hygienist.

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| Eye and face protection | Where there is potential eye or face exposure, tightly fitting safety goggles and a face shield or a full face respirator or similar protective equipment which protects the wearer's face and eyes are recommended. Contact lenses are not recommended; they may contribute to severe eye injury. |
| Hand and body protection | Where handling this product it is recommended that skin contact is avoided. Disposable latex or nitrile gloves are recommended to prevent incidental contact. Butyl rubber, neoprene, or PVC skin protection is recommended for extended contact. Leather gloves are not recommended for chemical protection. Refer to manufacturer's specifications for breakthrough times and permeability information; note that breakthrough times and permeability vary with temperature, application and age of material. Continued use of contaminated safety gear or clothing is not recommended; wash before reuse or discard. |
| Respiratory protection | In case of insufficient ventilation wear suitable respiratory equipment. |
| Thermal hazards | Not available |

Section 09 Physical and Chemical Properties

Appearance

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| Physical state | Liquid |
| Colour | Colourless to pale yellow |
| Odour | Odourless |
| Odour threshold | Not applicable |

Property

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|--|--------------------|
| pH | <2.0 @ 1% |
| Melting point / freezing point | ≤-12 °C |
| Initial boiling point and boiling range | ~108 °C |
| Flash point | Not applicable |
| Evaporation rate | Not available |
| Flammability | Not applicable |
| Upper flammable limit | Not available |
| Lower flammable limit | Not available |
| Vapour pressure | Not available |
| Vapour density | Not available |
| Relative density | Not applicable |
| Solubility | Soluble in water |
| Partition coefficient: n-octanol/water | Not available |
| Auto-ignition temperature | Not applicable |
| Decomposition temperature | ~215 °C |
| Viscosity | Not available |
| Specific gravity | ~1.33 g/mL @ 20 °C |
| Particle characteristics | Not applicable |

Formula N(CH₂PO₃H₂)₃
Molecular weight 299.05 g/mol

Section 10 Stability and Reactivity

Reactivity May be corrosive to metals. Reacts with many metals to liberate hydrogen gas that can form explosive mixtures. Reacts violently with bases.

Stability This product is stable if stored according to the recommendations in Section 07.

Possibility of hazardous reactions Hazardous polymerization is not known to occur.

Conditions to avoid Avoid contact with incompatible materials.

Incompatible materials Strong bases, such as potassium hydroxide, and sodium hydroxide.
Strong oxidizing agents, such as hypochlorites and permanganates.

Hazardous decomposition products Thermal decomposition may produce oxides of carbon, nitrogen, and phosphorous.

Section 11 Toxicological Information

Acute Toxicity (LD50 / LC50 values)

| Component | Route | Species | Value | Exposure time |
|-----------|--------|---------|---------------|---------------|
| ATMP | Oral | Rat | 2910 mg/kg bw | |
| | Dermal | Rat | 6310 mg/kg bw | |

Toxic Health Effect Summary

Chemical characteristics Not available

Skin Causes skin irritation.

Ingestion May cause discomfort or nausea.

Inhalation May cause respiratory irritation.

Eye contact Causes serious eye damage.

Sensitization This product and its components at their listed concentration have no known sensitizing effects.

Mutagenicity This product and its components at their listed concentration have no known mutagenic effects.

Carcinogenicity This product and its components at their listed concentration have no known carcinogenic effects.

Reproductive toxicity This product and its components at their listed concentration have no known reproductive effects.

Specific organ toxicity This product and its components at their listed concentration have no known effects on specific organs.

Aspiration hazard Not available

Synergistic materials Not available

Section 12 Ecological Information

Ecotoxicity

| Component | Type | Species | Value | Exposure Time |
|-----------|------|-----------------|----------|---------------|
| ATMP | LC50 | Freshwater fish | 160 mg/L | 96 hours |

| Component | Type | Species | Value | Exposure Time |
|-----------|------|----------------------|---------|---------------|
| | EC50 | Marine invertebrates | 94 mg/L | 48 hours |
| | EC50 | Marine algae | 80 mg/L | 72 hours |

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| Biodegradability | The domestic substance list categorizes phosphonic acid as persistent. |
| Bioaccumulation | The domestic substance list categorizes all of the components of this product as non-bioaccumulative. |
| Mobility | This product is water soluble, but is expected to adsorb to soil and is not expected to contaminate ground water. |
| Other adverse effects | |

Section 13 Disposal Considerations

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| Waste From Residues / Unused Products | Dispose in accordance with all federal, provincial, and local regulations including the Canadian Environmental Protection Act. |
| Contaminated Packaging | Do not remove label, follow label warnings even after the container is empty. Empty containers should be recycled or disposed of at an approved waste handling facility. |

Section 14 Transport Information

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| UN number | UN3265 |
| UN proper shipping name and description | CORROSIVE LIQUID, ACIDIC, ORGANIC, N.O.S. Aminotri(methylenephosphonic acid) |
| Transport hazard class(es) | 8 |
| Packing group | III |
| Excepted quantities | 5 L |
| Environmental hazards | Not listed as a marine pollutant under Canadian TDG Regulations, schedule III. |
| Special precautions | No special precautions |
| Transport in bulk | ERAP index: not available |
| Additional information | <p>MARPOL 73/78 and IBC Code: This product is not listed in Chapter 17 of the IBC Code.</p> <p>Secure containers (full or empty) during shipment and ensure all caps, valves, or closures are secured in the closed position.</p> <p>Special Provisions: 16 (1) The technical name of at least one of the most dangerous substances that predominantly contributes to the hazard or hazards posed by the dangerous goods must be shown, in parentheses, on the shipping document following the shipping name in accordance with clause 3.5(1)(c)(ii)(A) of Part 3 (Documentation). The technical name must also be shown, in parentheses, on a small means of containment or on a tag following the shipping name in accordance with subsections 4.11(2) and (3) of Part 4 (Dangerous Goods Safety Marks).</p> |

TDG PRODUCT CLASSIFICATION: This product has been classified on the preparation date specified at section 16 of this SDS, for transportation in accordance with the requirements of part 2 of the Transportation of Dangerous Goods Regulations. If applicable, testing and published test data regarding the classification of this product are listed in the references at section 16 of this SDS.

Section 15 Regulatory Information.

NOTE: THE PRODUCT LISTED ON THIS SAFETY DATA SHEET HAS BEEN CLASSIFIED IN ACCORDANCE WITH THE HAZARD CRITERIA OF THE CANADIAN HAZARDOUS PRODUCTS REGULATIONS. THIS SAFETY DATA SHEET CONTAINS ALL INFORMATION REQUIRED BY THOSE REGULATIONS.

All components of this product appear on the domestic substance list.

Section 16 Other Information

Date of latest revision: February 24, 2023

Note: The responsibility to provide a safe workplace remains with the buyer / user. The buyer / user should consider the health hazards and safety information contained herein as a guide and should take those precautions required in an individual operation to instruct employees and develop work practice procedures for a safe work environment. The information contained herein is, to the best of our knowledge and belief, accurate. However, since the conditions of handling and use are beyond our control, we make no guarantee of results, and assume no liability for damages incurred by the use of this material. It is the responsibility of the buyer / user to comply with all applicable laws and regulations regarding handling, using, reselling and shipping this product.

Attention: Receiver of the chemical goods / SDS coordinator

As part of our commitment to the RDC Responsible Distribution® initiative, ClearTech Industries Inc. and its associated companies require, as a condition of sale, that you forward the attached Safety Data Sheet(s) to all affected employees, customers, and end-users. ClearTech will send any available supplementary handling, health, and safety information to you at your request.

If you have any questions or concerns please call our customer service center.

References:

- 1) *NIOSH Pocket Guide to Chemical Hazards*; U.S. Department of Health and Human Services, <https://www.cdc.gov/niosh/npg/default.html>
- 2) *WorkSafe BC E-Limit*; Workers' Compensation Foard of British Columbia, <https://elimit.online.worksafebc.com/>
- 3) *ECHA - Registered Substance Dossier*; European Chemicals Agency, <https://echa.europa.eu/registration-dossier/-/registered-dossier/15198/1/1>
- 4) *Transportation of Dangerous Goods Regulations*; Transport Canada, <https://laws-lois.justice.gc.ca/eng/regulations/SOR-2001-286/index.html>
- 5) *Glabally Harmonized System of Classification and Labeling of Chemicals (GHS) Seventh revised edition*
- 6) *Internation Code for the Construction and Equipment of Ships Carrying Dangerous Chemicals in Bulk (IBC Code) 2007 Edition*
- 7) *The ACS Style Guide*