



Safety Data Sheet

Section 01 Identification

Product Identifier	Hyhydrat 55% Cat.LC Hydrazine Solution
Other Means of Identification	Hydrazine 35% Catalyzed
Product Use and Restrictions on Use	Corrosion inhibitor, oxygen scavenger
Initial Supplier Identifier	ClearTech Industries Inc. 1500 Quebec Avenue Saskatoon, SK. Canada S7K 1V7 Phone: 800.387.7503 Fax: 888.281.8109 www.cleartech.ca
Prepared By	ClearTech Industries Inc. technical writer
24-Hour Emergency Phone	306.664.2522

Section 02 Hazard Identification

Physical Hazards

This product does not qualify for any physical hazard class under WHMIS 2015

Health Hazards

Acute toxicity - inhalation	Category 2
Acute toxicity - oral	Category 4
Acute toxicity - dermal	Category 3
Skin corrosion / irritation	Category 1B
Serious eye damage / eye irritation	Category 1
Sensitization - skin	Category 1
Germ cell mutagenicity	Category 2
Carcinogenicity	Category 1B

Environmental Hazards

Hazardous to the aquatic environment - acute hazard	Category 1
Hazardous to the aquatic environment - chronic hazard	Category 1

Signal Word

Danger

Hazard Statements

- H302 Harmful if swallowed.
- H311 Toxic in contact with skin.

- H314 Causes severe skin burns and eye damage.
- H317 May cause an allergic skin reaction.
- H330 Fatal if inhaled.
- H341 Suspected of causing genetic defects.
- H350 May cause cancer
- H410 Very toxic to aquatic life with long lasting effects.

Pictograms



Precautionary Statements

Prevention

- P201 Obtain special instructions before use.
- P202 Do not handle until all safety precautions have been read and understood.
- P260 Do not breathe vapours, fumes, or mists.
- P264 Wash affected body parts thoroughly after handling.
- P270 Do not eat, drink or smoke when using this product.
- P271 Use only outdoors or in a well-ventilated area.
- P272 Contaminated work clothing should not be allowed out of the workplace.
- P273 Avoid release to the environment.
- P280 Wear protective gloves, protective clothing, eye protection, face protection.
- P284 In case of inadequate ventilation wear respiratory protection.

Response

- P301 P312 P330 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. Call a POISON CENTER or doctor if you feel unwell.
- P303 P361 P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower. Wash contaminated clothing before reuse. Call a POISON CENTER or doctor if you feel unwell.
- P304 P340 P310 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER or doctor.
- P305 P351 P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor.
- P308 P313 IF exposed or concerned: Get medical advice or attention.
- P391 Collect spillage.

Storage

- P403 Store in a well-ventilated place.
- P233 Keep container tightly closed.
- P405 Store locked up.

Disposal

P501 Dispose of contents / container in accordance with all federal, provincial and / or local regulations including the Canadian Environmental Protection Act.

Hazards Not Otherwise Classified

Not available

Supplemental Information

Not available

Section 03 Composition / Information on Ingredients

Hazardous Ingredients:

Chemical name	Common name(s)	CAS number	Concentration (w/w%)
Hydrazine	Diazane	302-01-2	35-37%
1,4-Benzenediol	Hydroquinone	123-31-9	0.1-1.0%

Section 04 First-Aid Measures

Description of necessary first-aid measures

- Inhalation** Take precautions to ensure your own safety before attempting a rescue (wear appropriate protective equipment, use the buddy system). Remove source of exposure or move person to fresh air and keep comfortable for breathing. Call a POISON CENTER or doctor. If breathing has stopped, trained personnel should begin rescue breathing or if the heart has stopped, immediately start cardiopulmonary resuscitation (CPR) or automated external defibrillation (AED). Avoid mouth to mouth contact by using a barrier device. If exposed or concerned: Get medical advice / attention.
- Ingestion** Rinse mouth. Do NOT induce vomiting. Immediately call a POISON CENTER or doctor. If vomiting occurs naturally, lie on your side, in the recovery position. Call a POISON CENTER or doctor if you feel unwell. Rinse mouth. If exposed or concerned: Get medical advice / attention.
- Skin contact** Avoid direct contact. Wear chemical protective clothing, if necessary. Take off immediately contaminated clothing, shoes and leather goods. Rinse skin with lukewarm, gently flowing water / shower for 30 minutes. 15 to 20 minutes. Immediately call a POISON CENTER or doctor. If skin irritation or rash occurs: Get medical advice / attention. Wash contaminated clothing before re-use, or discard. If exposed or concerned: Get medical advice / attention.
- Eye contact** Avoid direct contact. Wear chemical protective gloves, if necessary. Remove source of exposure or move person to fresh air. Rinse eyes cautiously with lukewarm, gently flowing water for several minutes, while holding the eyelids open. Remove contact lenses, if present and easy to do. Continue rinsing for 30 minutes. Take care not to rinse contaminated water into the unaffected eye or onto the face. Immediately call a POISON CENTER or doctor.

Most important symptoms and effects, both acute and delayed

- Inhalation** Fatal if inhaled. Causes severe burns to the mouth and throat (mist).
- Ingestion** Causes burns to the mouth and throat. Harmful if swallowed.
- Skin contact** Causes severe skin burns. May cause an allergic skin reaction. Toxic in contact with skin.
- Eye contact** Causes serious eye damage.
- Further information** For further information see Section 11 Toxicological Information.

Section 05 Fire Fighting Measures

Suitable extinguishing media Extinguish fire using extinguishing agents suitable for the surrounding fire.

Unsuitable extinguishing media	Water jets are not recommended in fires involving chemicals.
Specific hazards arising from the chemical	Releases toxic and corrosive fumes at high temperatures.
Special protective equipment for fire-fighters	Wear NIOSH-approved self-contained breathing apparatus and chemical-protective clothing.

Section 06 Accidental Release Measures

Personal Precautions / Protective Equipment / Emergency Procedures	Wear appropriate personal protective equipment (See Section 08 Exposure Controls and Personal Protection). Stay upwind, ventilate area. Do not breathe vapours, fumes, or mists.
Environmental Precautions	Do NOT let this chemical enter the environment. Prevent material from entering waterways, sewers or confined spaces. Notify local health and wildlife officials. Notify operators of nearby water intakes.
Methods and Materials for Containment and Cleaning Up	SMALL SPILLS: Stop or reduce leak if safe to do so. Clean up spill with non-reactive absorbent and place in suitable, covered, labeled containers. Flush area with water. Contaminated absorbent material may pose the same hazards as the spilled product. LARGE SPILLS: Contact fire and emergency services and supplier for advice.

Section 07 Handling and Storage

Precautions for Safe Handling	Use proper equipment for lifting and transporting all containers. Use sensible industrial hygiene and housekeeping practices. Wash thoroughly after handling. Avoid all situations that could lead to harmful exposure. Prevent the release of vapours, fumes, or mists into the workplace air. Inspect containers for damage or leaks before handling. If the original label is damaged or missing replace with a workplace label. Have suitable emergency equipment for fires, spills and leaks readily available. Never return contaminated material to its original container.
Conditions for Safe Storage	Store in a cool, dry, well-ventilated area, away from heat sources and incompatible materials. Always store in original labeled container. Keep containers tightly closed when not in use and when empty. Empty containers may contain hazardous residues. Protect label and keep it visible.
Incompatibilities	Acids, such as sulphuric, nitric, hydrochloric, phosphoric, fluoro-silicic (HFSA), sulphonic, acetic, citric, oxalic, and formic. Oxidizing agents, such as oxygen, hydrogen peroxide, sulphuric and nitric acids, hypochlorites and permanganates.

Section 08 Exposure Controls and Personal Protection

Exposure limits

Component	Regulation	Type of listing	Value
Hydrazine	ACGIH	TWA	0.01 ppm
	NIOSH	IDLH	50 ppm
Hydroquinone	ACGIH	TWA	1 mg/m ³
	NIOSH	IDLH	50 mg/m ³

Engineering controls

Ventilation Requirements	Mechanical ventilation (dilution or local exhaust), process or personnel enclosure and control of process conditions should be provided in accordance with all fire codes and regulatory requirements. Supply sufficient replacement air to make up for air removed by exhaust systems.
Other	An emergency shower and eyewash station should be available, tested, and be in close proximity to the product being handled in accordance with provincial regulations.

Protective equipment

The following are recommendations only. It is the responsibility of the employer / user to conduct a hazard assessment of the process in which this product being used and determine the proper engineering controls and PPE for their process. Additional regulatory and safety information should be sought from local authorities and, if needed, a professional industrial hygienist.

Eye and face protection	Where there is potential eye or face exposure, tightly fitting safety goggles and a face shield or a full face respirator or similar protective equipment which protects the wearer's face and eyes are recommended. Contact lenses are not recommended; they may contribute to severe eye injury.
Hand and body protection	Disposable latex or nitrile gloves are recommended to prevent incidental contact. Butyl rubber, neoprene, or PVC skin protection is recommended for extended contact. Leather gloves are not recommended for chemical protection. Refer to manufacturer's specifications for breakthrough times and permeability information; note that breakthrough times and permeability vary with temperature, application and age of material. Continued use of contaminated safety gear or clothing is not recommended; wash before reuse or discard. Contaminated work clothing should not be allowed out of the workplace.
Respiratory protection	In case of insufficient ventilation wear suitable respiratory equipment.

NIOSH respirator recommendations for: Hydrazine

Emergency or planned entry into unknown concentrations or IDLH conditions:
(APF = 10,000) Any self-contained breathing apparatus that has a full facepiece and is operated in a pressure-demand or other positive-pressure mode
(APF = 10,000) Any supplied-air respirator that has a full facepiece and is operated in a pressure-demand or other positive-pressure mode in combination with an auxiliary self-contained positive-pressure breathing apparatus

Escape:

Any appropriate escape-type, self-contained breathing apparatus

Thermal hazards	Not available
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Section 09 Physical and Chemical Properties

Appearance

Physical state	Liquid
Colour	Transparent, colourless to pale yellow
Odour	Ammonia-like
Odour threshold	Not available

Property

pH	>12
Melting point / freezing point	-65 °C
Initial boiling point and boiling range	109 °C
Flash point	>100 °C

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Evaporation rate	Not available
Flammability	Not applicable
Upper flammable limit	83.4%
Lower flammable limit	9.3%
Vapour pressure	29.3 hPa @ 30 °C
Vapour density	Not available
Relative density	Not applicable
Solubility	Soluble in water
Partition coefficient: n-octanol/water	Not available
Auto-ignition temperature	Not available
Decomposition temperature	>250 °C
Viscosity	1.26 mPa.s
Specific gravity	~1.03
Particle characteristics	Not applicable

Section 10 Stability and Reactivity

Reactivity	Reacts violently with acids.
Stability	This product is stable if stored according to the recommendations in Section 07.
Possibility of hazardous reactions	Hazardous polymerization is not known to occur.
Conditions to avoid	Avoid contact with incompatible materials. Do not heat.
Incompatible materials	Acids, such as sulphuric, nitric, hydrochloric, phosphoric, fluoro-silicic (HFSA), sulphonic, acetic, citric, oxalic, and formic. Oxidizing agents, such as oxygen, hydrogen peroxide, sulphuric and nitric acids, hypochlorites and permanganates.
Hazardous decomposition products	Not available

Section 11 Toxicological Information

Acute Toxicity (LD50 / LC50 values)

Component	Route	Species	Value	Exposure time
Hydrazine	Oral	Rat	108-173 mg/kg bw	
	Dermal	Rat	91 mg/kg bw	
	Inhalation	Rat	570 ppm (759 mg/m ³)	4 hours

Toxic Health Effect Summary

Chemical characteristics	No known effects
Skin	Causes severe skin burns. May cause an allergic skin reaction. Toxic in contact with skin.
Ingestion	Causes burns to the mouth and throat. Harmful if swallowed.
Inhalation	Fatal if inhaled. Causes severe burns to the mouth and throat (mist).
Eye contact	Causes serious eye damage.

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Sensitization	This product and its components at their listed concentration have no known sensitizing effects.
Mutagenicity	This product and its components at their listed concentration have no known mutagenic effects.
Carcinogenicity	IARC has classified this product or one or more of its components as group 2A, probably carcinogenic to humans.
Reproductive toxicity	This product and its components at their listed concentration have no known reproductive effects.
Specific organ toxicity	This product and its components at their listed concentration have no known effects on specific organs.
Aspiration hazard	Not available
Synergistic materials	Not available

Section 12 Ecological Information

Ecotoxicity

Component	Type	Species	Value	Exposure Time
Hydrazine	LC50	Fish	0.61 mg/L	96 hours
	EC50	Aquatic invertebrates	0.175 mg/L	48 hours
	EC50	Algae	0.017 mg/L	48 hours

Biodegradability	The domestic substance list categorizes hydrazine as non-persistent.
Bioaccumulation	The domestic substance list categorizes hydrazine as non-bioaccumulative.
Mobility	This product is water soluble, is not predicted to adsorb to soil and may contaminate ground water. This product will evaporate and may be spread via wind.
Other adverse effects	The domestic substance list categorizes hydrazine as inherently toxic to aquatic organisms.

Section 13 Disposal Considerations

Waste From Residues / Unused Products	Dispose in accordance with all federal, provincial, and local regulations including the Canadian Environmental Protection Act.
Contaminated Packaging	Do not remove label, follow label warnings even after the container is empty. Empty containers should be recycled or disposed of at an approved waste handling facility.

Section 14 Transport Information

UN number	UN3293
UN proper shipping name and description	HYDRAZINE, AQUEOUS SOLUTION
Transport hazard class(es)	6.1
Packing group	III
Excepted quantities	5 L
Environmental hazards	Not listed as a marine pollutant under Canadian TDG Regulations, schedule III.
Special precautions	No special precautions
Transport in bulk	ERAP index: not available
	MARPOL 73/78 and IBC Code:

This product is not listed in Chapter 17 of the IBC Code.

Additional information

Secure containers (full or empty) during shipment and ensure all caps, valves, or closures are secured in the closed position.

TDG PRODUCT CLASSIFICATION: This product has been classified on the preparation date specified at section 16 of this SDS, for transportation in accordance with the requirements of part 2 of the Transportation of Dangerous Goods Regulations. If applicable, testing and published test data regarding the classification of this product are listed in the references at section 16 of this SDS.

Section 15 Regulatory Information.

NOTE: THE PRODUCT LISTED ON THIS SAFETY DATA SHEET HAS BEEN CLASSIFIED IN ACCORDANCE WITH THE HAZARD CRITERIA OF THE CANADIAN HAZARDOUS PRODUCTS REGULATIONS. THIS SAFETY DATA SHEET CONTAINS ALL INFORMATION REQUIRED BY THOSE REGULATIONS.

All components of this product appear on the domestic substance list.

Hydrazine is listed in the National Pollutant Release Inventory (NPRI). Reporting threshold: 10 tonnes manufactured, processed or otherwise used.

Hydrazine is listed in the Environmental Emergency Regulations, Schedule 1. Concentration: 10% w/w Minimum Quantity: 6.8 tonnes Hazard Category: I, Inhalation hazard.

Hydrazine is in the List of Toxic Substances, Schedule 1, under the Canadian Environmental Protection Act.

Hydrazine is subject to the "Hydrazine: pollution prevention planning notice", published in the Canada Gazette, Part I, Volume 152, Number 45: DEPARTMENT OF THE ENVIRONMENT.

Section 16 Other Information

Date of latest revision: March 07, 2025

Note: The responsibility to provide a safe workplace remains with the buyer / user. The buyer / user should consider the health hazards and safety information contained herein as a guide and should take those precautions required in an individual operation to instruct employees and develop work practice procedures for a safe work environment. The information contained herein is, to the best of our knowledge and belief, accurate. However, since the conditions of handling and use are beyond our control, we make no guarantee of results, and assume no liability for damages incurred by the use of this material. It is the responsibility of the buyer / user to comply with all applicable laws and regulations regarding handling, using, reselling and shipping this product.

Attention: Receiver of the chemical goods / SDS coordinator

As part of our commitment to the RDC Responsible Distribution® initiative, ClearTech Industries Inc. and its associated companies require, as a condition of sale, that you forward the attached Safety Data Sheet(s) to all affected employees, customers, and end-users. ClearTech will send any available supplementary handling, health, and safety information to you at your request.

If you have any questions or concerns please call our customer service center.

References:

- 1) *NIOSH Pocket Guide to Chemical Hazards*; U.S. Department of Health and Human Services, <https://www.cdc.gov/niosh/npg/default.html>
- 2) *WorkSafe BC E-Limit*; Workers' Compensation Board of British Columbia, <https://elimit.online.worksafebc.com/>
- 3) *ECHA - Registered Substance Dossier*; European Chemicals Agency, <https://echa.europa.eu/registration-dossier/-/registered-dossier/14983>
- 4) *Transportation of Dangerous Goods Regulations*; Transport Canada, <https://laws-lois.justice.gc.ca/eng/regulations/SOR-2001-286/index.html>
- 5) Globally Harmonized System of Classification and Labeling of Chemicals (GHS) *Seventh revised edition*
- 6) International Code for the Construction and Equipment of Ships Carrying Dangerous Chemicals in Bulk (IBC Code) 2007 Edition
- 7) The ACS Style Guide